# TOOL STORAGE OPERATING INSTRUCTIONS

## Top Chest

Make sure to close all drawers at first. To lock the unit with door, insert the locating tab of the door into the metering hole and turn left the key.

To lock the unit without door, close lid and turn left the key.

To unlock the unit with door, turn right the key and put the door up. To

unlock the unit without door, turn right the key and slide drawer out.

#### ● Intermediate Chest and Roll Cabinet

Make sure to close all drawers at first. To lock the unit with door, draw out the door and turn left the key. To lock the unit without door, turn left the key.

To unlock the unit with door, turn right the key and open the door at first.

To unlock the unit without door, turn right the key and slide drawer out.

DO NOT slam the drawers as they will not lock, and damage may occur to lock bar tabs or lock pockets.

Should damage occur, remove the

drawers (following steps below). With

a screwdriver or pliers straighten out

Figure 1

the damaged tabs or lock pockets. (a):Lock Bar Tab, (b):Lock Pocket

To unlock the unit, turn right the key and slide drawer out.

• If it becomes necessary to remove drawers, follow these drawer removal instructions:

#### 1.Roll Formed Drawer Slides

- 1)Pull drawer all the way open then push back a fraction of an inch.
- 2)Insert a screwdriver into this slot in the slide and push in on the stop until it clears the lance. Repeat the procedure on the other slide and remove drawer.

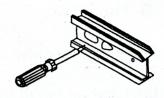


Figure 2

3) To re-install drawer, pry stop far enough out to engage lances (3/16" to 1/4") and push drawer onto slide until stops engage lances.

### 2.Ball Bearing Drawer Slides

Ball bearing slides have black retaining clips. To remove drawer, the retaining clips need to be released by pushing lever up (right hand side of slide)and down (left hand side of slide)simultaneously, and pulling



Figure 3

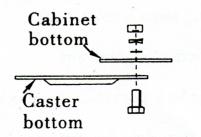
drawer out (Figure 3).

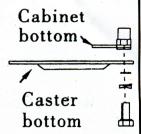
To re-install drawers, simply

place drawer onto

slides and push in

fully.





Casters and Side

Handle

Roll cabinet is

supplied with

Cabinet with door

Cabinet without door

Figure 4

heavy duty casters, including two swivel casters with brakes and two fixed casters. The side handle must be fixed on the same side as the swivel casters.

# Warning

- 1. Do not open more than one loaded drawer at a time.
- 2. Close lid, lock drawers and door before moving.
- 3. Do not stand on the product. You may fall which may cause personal injury.
- 4. Do not mount the product on truck bed or any other moving object.
- 5. Apply brakes on swivel casters when not moving unit.
- 6. Do not pull, push to move.
- 7. Do not step in the drawers. You may fall which may cause personal injury.
- 8. Lubricate the top and bottom channels of the drawer slides at least twice a year.